FORM NO, 2 R 10/09

Submit In Quadruplicate To:

ARM 36.22.307, 601, 605, 1003, 1004, 1011, 1013, 1103, 1222, 1240, 1301, 1306, 1309, and 1417

MONTANA BOARD OF OIL AND GAS CONSERVATION 2535 ST. JOHNS AVENUE BILLINGS, MONTANA 59102

JUN - 5 2019

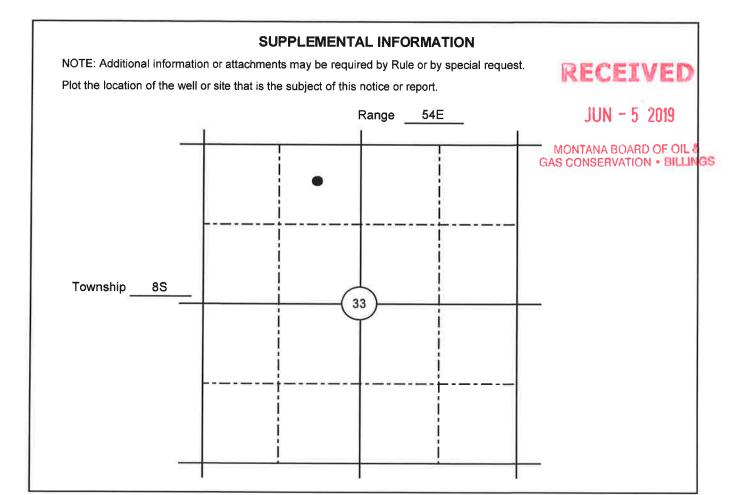
S	SUNDRY NOTICES A	ND REPO	RT OF WELLS	GAS CONSERVATION	OF OIL 1		
Operator Denbury Onshore LLC	¥1	Lease Name:		PERSONAL PROPERTY AND ADDRESS OF THE PERSON NAMED IN COLUMN 1997 AND ADD			
Address 5320 Legacy Drive			Unit				
			Type (Private/State/Federal/Tribal/Allotted): Fee				
City Plano State TX Zip Code 75024 Telephone 972-673-2000 Fax			Well Number:				
			3320 .				
Location of well (1/4-1/4 section and footage measurements): N2 NW SECTION 33, T8S - R54E 188 FNL & 1320 FWL - 1369			Unit Agreement Nam	e;			
			BCCMU				
			Field Name or Wildcat: Bell Creek				
API Number:	API Number: Well Type (oil, gas, injecti		T8S-R54E, Sec. 33	•			
25 075 21985	Oil		County:				
State County Well			Powder River, MT	!			
Indicate below with an X the nature	of this notice, report, or other	er data:					
Notice of Intention to Change Plans		Subseque	ent Report of Mechanic	al Integrity Test			
Notice of Intention to Run Mechanic	cal Integrity Test	Subseque	ent Report of Stimulatio	n or Treatment	Ħ l		
Notice of Intention to Stimulate or to	Chemically Treat	Subseque	ent Report of Perforatio	n or Cementing			
Notice of Intention to Perforate or to	Cement] Subseque	ent Report of Well Abar	idonment			
<u>1</u>			ent Report of Pulled or	Altered Casing			
= 1			ent Report of Drilling W	aste Disposal			
= 1			ent Report of Production	n Waste Disposal	Fil		
Supplemental Well History		51	Subsequent Report of Change in Well Status				
Other (specify) Fracture Stimulate			Subsequent Report of Gas Analysis (ARM 36.22.1222)				
		<u> </u>					
	Describe Proposed o	-	•				
Describe planned or completed work in necessary. Indicate the intended starting							
Denbury requests approval to fracture st					estion		
A treatment schedule has been provided		•		•	ation.		
		-					
	SE	ESAGE	GROUSE STI	PHLATIONS			
	O.E.	D OT KOAL					
				t the information contained	on l		
BOARD USE	ONLY	This applica	tion is true and correct:	. Class.			
		06/04/	19 ///10/1	IMMA			
Approved 0 6 2019 Date	Da	1 11	Signed (Agent)				
Date		11		ory Compliance Specialis	.		
8 1	Pe Ladeum Filmen	INAU	Print Name) l		
D	41	Fillitivalile	and Title	- 1			

Title

Name

Telephone:

972-673-2552



BOARD USE ONLY CONDITIONS OF APPROVAL

The operator must comply with the following condition(s) of approval:

Failure to comply with the conditions of approval may void this permit.



PROCEDURE To Stimulate Well

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Bell Creek Unit 33-20

Well Status: Active Producer Sec 33 – T8S - R54E API # 25075219850000 Lat: 45°6'18.858"N Long: 105°6'54.642"W

Powder River County, MONTANA
This is a FEE well

OBJECTIVE OF OPERATION:

Test production tubing to max treating pressure – Perform small hydraulic fracture stimulation on the Muddy– Flow back well - Release to Production

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- 1. NOTE: Check local Well File before beginning job.
- 2. Pre-Job: Confirm Sundry approval. Secure Wellhead, Flowline, and Electrical. Notify BLM/State as required.
- 3. MIRU SL. RIH with 1-1/4" bailer and tag bottom. Record depth. TOOH. RDMO SL.
 - a. Notify Plano if tag high for path forward. Jar for sample if high.
- 4. MIRU Hot-oiler. PT Production Casing as directed below. RDMO Hot-oiler.
 - a. Test to a maximum anticipated PCP of 1500psi for 15 min. Chart it no more than 10% pressure loss.
 - i. If casing fails contact Plano for procedure moving forward.
- 5. MIRU SL. PU PX plug. RIH & set in X nipple at the packer. TOOH. RDMO SL.
- 6. Bleed off pressure and ensure tubing & casing are dead.
- 7. Install BPV. ND WH. NU BOP. Test as per Denbury Standards. Remove BPV.
- 8. Install 2-3/8" to 2-7/8" Xover, 6ft x 2-7/8" L-80 pup, 2-7/8 to 3" 1502 Xover, & 3" 1502 Plug Valve.
 - a. Ensure all hammer union connection are whip-checked / secured in the case of an uncontrolled release of pressure.
- 9. Close Pipe Rams. MIRU Clean Hot-oiler. PT tubing as directed below. RDMO Hot-oiler.
 - a. Test tubing to maximum anticipated treating pressure @5000# for 15 minutes. Chart it no more than 10% pressure loss. Hold 1000# on the backside (As anticipated for job).
 - i. If tubing fails contact Plano for procedure moving forward.
 - b. Bleed off casing to 0psi and tubing to SI pressure when prong was set.
- 10. MIRU SL. RIH and retrieve prong & PX plug.
- 11. MIRU 400bbl upright tank. Ensure clean use hot-oiler if necessary.
 - a. Fill tank with 400bbls of BIDDLE water.
- 12. MI Flowback Tank and 1502 iron for Flowback/ Frac Operation Relief if necessary.
- 13. MIRU clean Hot-oiler. Roll tank to 80-100degF (depending on the Weather). RDMO Hot-oiler.
- 14. MIRU Frac Company & Equipment. (Estimated 4-8 hr job -less than 30 minutes of pump time).
 - a. Frac Company responsible for 20,000# 16/30 sand, frac fluid additives, and all frac equipment.

Frac Additives					
		LOADING PER/1000 GALLONS			
Materials	U.O.M.	Fluid 1 1,910	Fluid 2 10,250	<u>Totals</u>	
WG-1SLR, Slurried Guar Gel	gal	5	5	61	
NE-1, Non Emulsifier (Nonionic)	gal	2	2	25	
BIO-2L, Liquid Biocide (THPS)	gal	0	0.2	3	
Buffer-4L, High pH (sodium hydroxide)	gal	0	0.1	2	
XLB-1, Self Buffered Borate Crosslinker	gal	0	1.5	16	
B-4LE, High pH/Low Temp. <140°F Enzyme Break	gal	0	0.3	4	
B-1, Oxidizer Breaker (AP)	gal	1	1	13	
KCL-2Sub, KCl Substitute (anionic product toleran	gal	2	2	25	

- b. 2 pressure relief valves will be installed on treating lines between pumps and wellhead to limit the line pressure to max anticipated treating pressure.
- c. Pressure the Production Casing to 800-1000psi prior to job. Hold & monitor with gauge. Set pop-off at 1400psi (100psi less than PT).
- 15. Close 3" Plug Valve. Install 3" Hydraulic valve &test to treating pressure prior to frac.
 - a. Hydraulic valve will be hooked up during frac to accumulator and serve as the remote controlled shut-in device <u>AT THE WELL HEAD</u>.



- 16. Perform breaker test with Biddle water from tank/X-linker & Breaker prior to job.
 - a. Record vortex closure time, crown time, and lip time of Xlinked fluid, and ensure fluid breaks prior to pumping (note any visible residue) and the time it takes to break @ 80-100°F
- 17. Establish 8-10bpm injection rate with 20# gel for 30 bbls. Record ISIP.
 - a. Note friction pressure of 20# gel at various rates
- 18. Pump the program recommended and attached. Hook up Frac equipment to pull off of 400bbl upright. Hook up diverter line to the flowback equipment.
 - a. Note additional friction pressure from X-linker. (inject X-liner directly into the blender discharge pump if possible)
 - **b.** Subject to additional pumping depending on pressures.
 - c. Prior to Flush Drop tub level and bypass tub
 - d. Call flush once the proppant concentration at the inline densometer drops below 3.5ppg
 - i. Confirm with Frac company about bypassing or dropping tub level prior to flush.
 - e. End flush 1bbl prior to perforations. **Do NOT over flush.** This will allow for a cleaner interface downhole between the 4ppg proppant stage and the flush volume.
 - i. Talk with Frac company about washing out gel and proppant in blender tub through the prime up / bleed off line

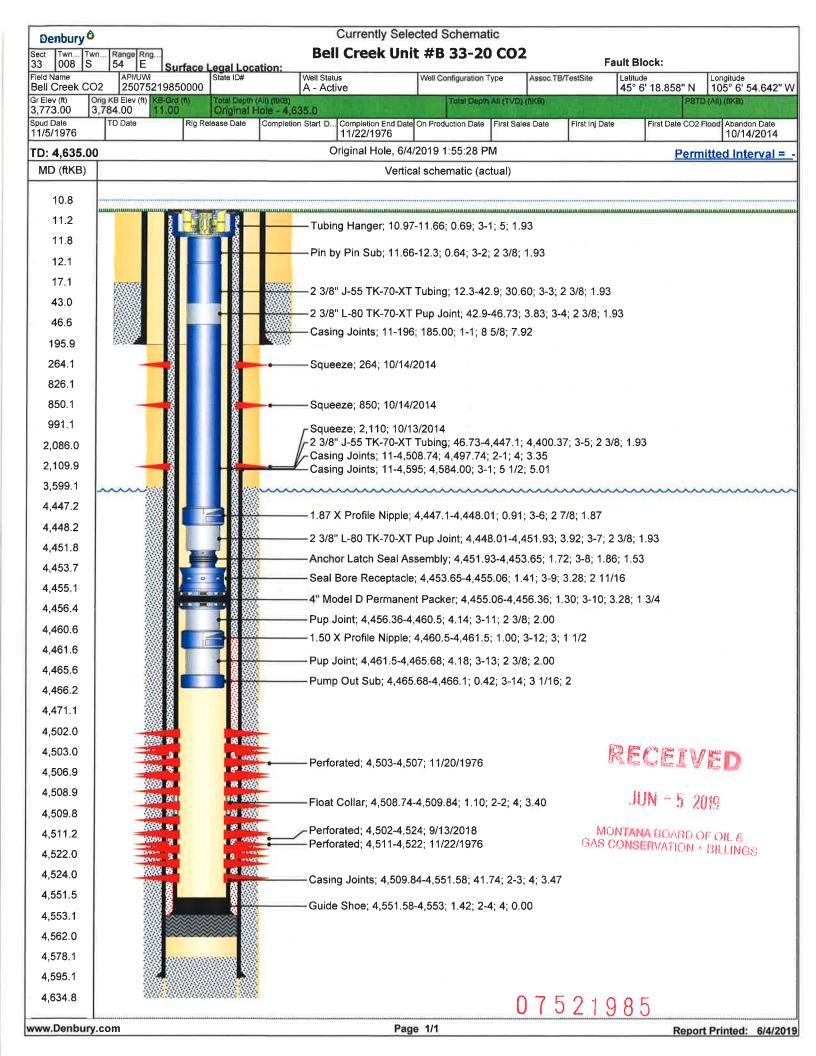
	Frac Schedule								
STG	Proppant	Stage	Fluid Type or	Proppant Type or	Stage/lbs.	Clean	Clean	Slurry	Stage
No.	Lbs./Gal.	Gals.	Comment	Stage Description	Proppant	Rate	Bbls.	Bbls.	Time.
1	0	1260	20# Linear	Pre-Pad	-	10	30	10	3
2	0	3000	20# X-Link	Pad		10	71	71	7.1
3	1	1500	20# X-Link	SLF 16/30 White	1,500	9.6	36	37	3.7
4	2	1500	20# X-Link	SLF 16/30 White	3,000	9.2	36	39	3.9
5	3	1500	20# X-Link	SLF 16/30 White	4,500	8.8	36	41	4.1
6	4	1500	20# X-Link	SLF 16/30 White	11,000	8.5	65	77	4.2
7	0	500	20# Linear	Flush		10	16.46	16.46	2.5

- 19. Record the ISIP @5, 10, & 15 minutes after pumping.
- 20. RDMO Frac Company & Equipment.
 - a. Send pump chart and other necessary data to the Plano office.
- 21. RU 1502 iron & manifold to Gas Buster. Flowback the well as directed by Plano.
 - a. Flowback 1.5x tubing volume no greater than 1bpm during the initial flowback. Once the tubing volume has been recovered, continue to flowback the well no greater than 2 bpm until either the returns are proppant free and a suffucient amount of load volume has been recovered (greater than 100% of the clean volume pumped), the flow back tank has reached its capacity, or the well or is unable to flow under its own pressure anymore. Record total volume recovered.
- 22. MIRU slickline. RIH w/ 1-1/4" bailer and tag TD. Record depth. TOOH.
 - a. Notify Plano if tag high before moving forward. Jar for sample if high.
- 23. PU PX plug. RIH and set in X nipple above packer in SA. TOOH. RD SL. Bleed tubing Opsi.
- 24. Install BPV. RD BOP and associated equipment. NU Wellhead. Test. Remove BPV.
- 25. MIRU Clean Hot-oiler. Pressure up tubing to SI pressure when prong was set. RDMO Hot-oiler.
- 26. RU SL. RIH and retrieve PX plug in SA. TOOH. RDMO SL.

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27. Release to operations.

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CAS INFORMATION:

Addine	Men Loading 1000 Gal	Specific Gravery	Addiens Quancity	Mers (Ds
Water (Customer Supplied)	1,000.00	1.00	12,160	101,475
WG-15LR, GUAR SLURRY	5.00	1.04	61	530
BIO-JL, BIOCIDE	0.30	1.00	4	33
NES-1 NON EMULSIFIER/SURFACTANT	2.00	0.95	26	198
XLB-1, CROSSLINKER	1.50	1.35	16	186
B-1, BREAKER	2.00	2.55	2.6	25
B-4LE, ENZYME BREAKER	0.30	1.03	4	34.4
KCI-25UB, KCI SUBSTITUTE	2.00	1.68	28	226
NORTHERN WHITE SAND	4,000,00	2.65	20,000	20,000

Total Sharry Mazz (Lbs)

122,703

Name	lng edicat:	Chemical Abstract Service Number (CAS #)	Maximum Ingredient Concentration in Additive (40 by mass)**	Total Component Mass in HF Fluid (Bis)	Maximum Ingredient Concentration in HP Fluid (% by mass)**
Weiter (Chairman Singplins)	Wite	7732-18-5	100,00%	101,475	82.70001%
NORTHERN WHITE SAND	Sніка Qилех	14808-60-7	100.00%	20,000	16.29955%
WG-15LR, GUAR SLUERY	Servent Nantha (pet.) heavy algohatic	64742-47-8	60.00%	318	0.25937%
	Gnar Genn	9000-30-0	50.00%	265	0.22614%
NE/S-1 NON EMULSIFIER SURFACTANT	Medismos	67-56-1	30.00%	40	0.04853%
KCI-25UB, KCI SUBSTITUTE	Chalme Chloride	67-48-1	70.00%	158.0	0.136/6%
	Water	7732-18-5	30.00%	67.7	0.05519%
	Water	7733-18-5	60.00%	108.2	0.03014%
NLB-1, CROSSLINKER	Peansanan Hydroxide	1310-58-3	30.00%	54.1	0.04497%
	Bone Acid	10043-35-3	30.00%	54.1	0.04407%
B-1, BREAKER	Autocotum persuifate	7727-54-0	100.00%	35.0	0.02037%
B-4LE, ENZYME BREAKER	Water	7732-18-5	90.00%	30.9	0.02523%
	Sodium Chlorate	7647-14-5	15.00%	5.2	0.00420%
	Mannanasa Enzymes	37288-59-3	2,00%	0.7	0.00056%
BIO-2L BIOCEDE	Tetrakii (hydroxymethyl) Phosphonaum Salfane	55500-30-8	20.00%	6.7	@ 005447h
BAPIL, BAALDE	Was	7732-18-5	80.00%	16.7	0.02176%

100.00%

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MONTANA BOARD OF OIL AND GAS ATTACHMENT TO FORM 2 "CONDITIONS OF APPROVAL"

A. Field Inspector must be notified at least **24 hours** in advance of the start of fracture stimulation operation.

B. 36.22.1106 SAFETY AND WELL CONTROL REQUIREMENTS – HYDRAULIC FRACTURING

- (1) New and existing wells which will be stimulated by hydraulic fracturing must demonstrate suitable and safe mechanical configuration for the stimulation treatment proposed.
- (2) Prior to initiation of fracture stimulation, the operator must evaluate the well. If the operator proposes hydraulic fracturing through production casing or through intermediate casing, the casing must be tested to the maximum anticipated treating pressure. If the casing fails the pressure test it must be repaired or the operator must use a temporary casing string (fracturing string).
 - (a) If the operator proposes hydraulic fracturing though a fracturing string, it must be stung into a liner or run on a packer set not less than 100 feet below the cement top of the production or intermediate casing and must be tested to not less than maximum anticipated treating pressure minus the annulus pressure applied between the fracturing string and the production or immediate casing.
- (3) A casing pressure test will be considered successful if the pressure applied has been held for 30 minutes with no more than ten percent pressure loss.
- (4) A pressure relief valve(s) must be installed on the treating lines between pumps and wellhead to limit the line pressure to the test pressure determined above; the well must be equipped with a remotely controlled shut-in device unless waived by the board administrator should the factual situation warrant.
- (5) The surface casing valve must remain open while hydraulic fracturing operations are in progress; the annular space between the fracturing string and the intermediate or production casing must be monitored and may be pressurized to a pressure not to exceed the pressure rating of the lowest rated component that would be exposed to pressure should the fracturing string fail.

History: <u>82-11-111</u>, MCA; <u>IMP</u>, <u>82-11-111</u>, MCA; <u>NEW</u>, 2011 MAR p. 1686, Eff. 8/26/11.

C. <u>36.22.1010</u> WORK-OVER, RECOMPLETION, WELL STIMULATION – NOTICE AND APPROVAL

(1) Within 30 days following completion of the well work, a subsequent report of the actual work performed must be submitted on From No. 2.